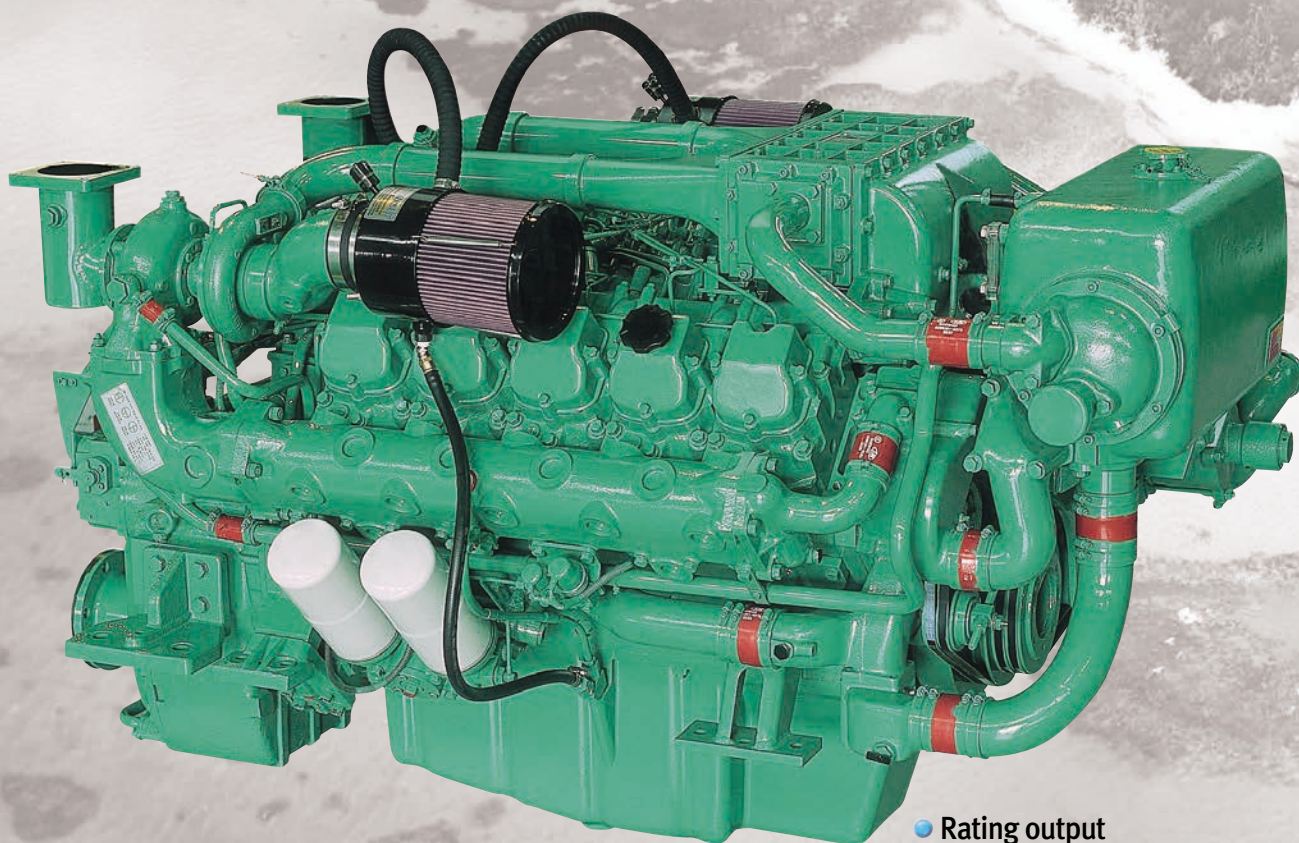


Marine Diesel Engine

V180TI

- Compact Design
- Excellent Performance
- Low Fuel Consumption
- Easy Maintenance



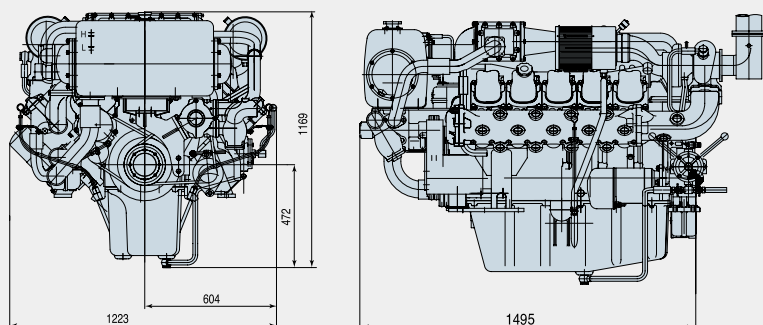
- Rating output
 - 603kW (820PS)
- Displacement
 - 18,273cc
- Dimension (L × W × H)
 - 1,495 × 1,223 × 1,169mm
 - Without Reduction Gear

Main Specification

Model	Units	V180TI (D2840LB)		
		V180TIH	V180TIM	V180TIL
Engine type		4 cycle, V type, direct-injection, water cooled with wet turbo charger & inter-cooler		
Rating output	PS(kW) / rpm	600(441) / 1,800	650(478) / 2,100	820(603) / 2,300
Displacement	c c	18,273		
Cylinder number - bore × stroke	mm	10 - 128 × 142		
Low idling rpm	rpm	725 ± 25		
No load max. rpm	rpm	below 2,070	below 2,415	below 2,645
Compression ratio		15 : 1		14.6 : 1
Firing order		1 - 6 - 5 - 10 - 2 - 7 - 3 - 8 - 4 - 9		
Governor type of injection pump		Mechanical variable speed (R.Q.V)		
Fuel consumption(only Ref.)	g / PS.h	150	156	158
	Lit / h	109	122	156
Starting system		Electric Starting by starter motor		
Starter motor capacity	V - kW	24 - 6.6		
Alternator capacity	V - A	24 - 50		
Battery	V - Ah	24 - 200		
Cooling system		Indirect sea water cooling with heat exchanger		
Cooling water capacity	Max. / Min.	lit 92 / 81		
Fresh water pump type		Centrifugal type, driven belt		
Sea water pump type		Bronze impeller type driven by belt		
Lubricating oil(Engine)	Pan capacity	lit Max : 35, Min : 28 (Engine total : 38)		
Direction of revolution	Crankshaf	Counter clockwise viewed from stern side		
Engine Size(L×W×H)	Without M/G	mm	1,495 × 1,223 × 1,169	
Engine dry weight	Without M/G	kg	1,550	1,630

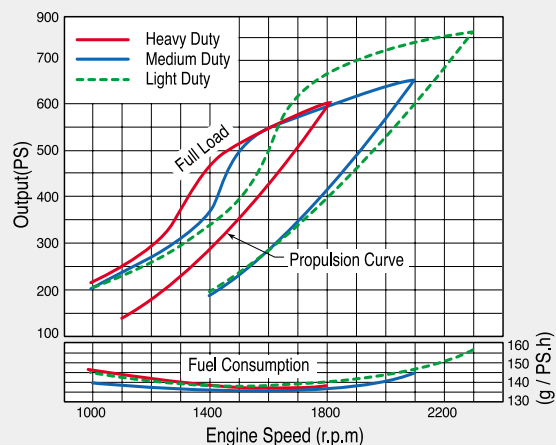
※ H : Heavy Duty, M : Medium Duty, L : Light Duty

Engine Dimension



Performance Curve

- Heavy duty : 441kW(600PS)@1,800rpm
- Medium duty: 478kW(650PS)@2,100rpm
- Light duty : 603kW(820PS)@2,300rpm



Marine rating to ISO 3046

(1) Heavy Duty

Operation hours are unlimited per year, at average load is up to 90 %, at full load is up to 80 %

Typical gearbox ratio: 2.5 ~ 6

(Fishing trawler, Tug boat, Pushing vessel, Cargo boat, Freighter, Ferry)

(2) Medium Duty

Operation hours are up to 3,000 per year, at average load is up to 70 %

At full load is (up to 30 % / 4hrs per 12 hour operation period)

Typical gearbox ratio: 2 ~ 3.5

(Fishing boat, Pilot boat, Escort boat, Passenger boat, Ferry, Cruising vessel)

(3) Light Duty

Operation hours are up to 1,000 per year, at average load is up to 50 %

At full load is (up to 20 % / 2hrs per 12 hour operation period)

Typical gearbox ratio: 1 ~ 2.5

(Light weight fishing boat, Yacht, Coastguard boat, Fast boat, Fire pump, Navy)

(Dec.2006)



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AUTHORIZED DEALER

* Specifications are subject to change without prior notice.